

FimaPan® Forma

TECHNICAL DATA

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm						
			6	>6-13	>13-20	>20-25	>25-32	>32-40	>40-50
Density (*)	EN 323:1993	kg/m ³	690-670	670-620	620-590	590-575	560-550	550-540	530
Internal Bond	EN 319:1993	N/mm ²	0.31	0.28	0.24	0.20	0.17	0.14	0.14
Thickness Swelling 2h	EN 317:1993	%	6	6	6	6	6	6	6
Bending Strength	EN 310:1993	N/mm ²	11.5	10,5	10.0	10.0	8,5	7.0	5.5
Modulus of Elasticity	EN 310:1993	N/mm ²	1200	1200	1200	1100	1100	1000	900
Surface Soundness	EN 311:2002	N/mm ²	0,8	0,8	0,8	0,8	0,8	0,8	0,8
Formaldehyde emission	EN 717-1:2004	ppm	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05
Reaction to fire	EN 13501-1:2018	Euroclass	CWFT	CWFT	CWFT	CWFT	CWFT	CWFT	CWFT
Moisture Content	EN 322:1993	%	8+/-3	8+/-3	8+/-3	8+/-3	8+/-3	8+/-3	8+/-3

TOLERANCE ON NOMINAL DIMENSIONS

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm						
			6	>6-13	>13-20	>20-25	>25-32	>32-40	>40-50
Thicknesses	EN 324-1:1993	mm	+/-0,3	+/-0,3	+/-0,3	+/-0,3	+/-0,3	+/-0,3	+/-0,3
Length & Width	EN 324-1:1993	mm	+/-5	+/-5	+/-5	+/-5	+/-5	+/-5	+/-5
Squareness	EN 324-2:1993	mm/m	+/-2	+/-2	+/-2	+/-2	+/-2	+/-2	+/-2
Edge Straightness	EN 324-2:1993	mm/m	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5

(*) Values to be considered as a rough guide only.

These physical-mechanical values comply with the values established in European standard EN 312:2010, Table 2. - General purpose boards for use in dry conditions (Type P1).

CWFT: Reaction to fire classification without the need of testing, according to European Commission Decision 2007/348/EC.

Product with very low formaldehyde emission ≤ 0.05 ppm (≤ 0.062 mg/m³) measured under European Standard EN 717-1:2004 that complies with the specifications of Class E1 defined in the EN 312:2010 European Standard.

Reports and certificates relating to this product are available upon request.

Handling/Storage Recommendations:

Boards should always be stored under cover and on a flat surface.
 Optimal storage conditions are 65% humidity; avoid environments that are either too dry or too damp.
 Under no circumstances should there be direct contact with water.
 Spacers must always be vertically aligned.
 Under no circumstances should boards be stacked more than 4 high.

If the packaging is damaged during handling, it must be re-packaged to ensure the product's proper preservation.

Failure to observe the stated stacking conditions, as well as changes in humidity or temperature in warehouses or processing areas, can lead to irreversible distortion and warping.

Wood used by Finsa in the production of fibreboards (MDF) is a mixture primarily of pine and eucalyptus. Particleboard production also uses a mixture primarily of pine and eucalyptus, with the addition of recycled wood from diverse species. All wood is obtained in accordance with PEFC and FSC chain of custody requirements, and in compliance with EUTR/EUDR regulations.

It is the duty and responsibility of the end user to evaluate, in accordance with relevant local health and safety regulations, all risks presented to any persons involved in processing/transforming/handling the materials. A detailed plan of procedure and necessary checks must be in place to ensure preventive measures are appropriately enforced to minimise all risk; eg. manual handling, dust extraction if cutting/sanding/machining, use of PPE, etc.