

## FibraPan® Forma EZ

### TECHNICAL DATA

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm					
			8-9	>9-12	>12-19	>19-30	>30-45	>45-70
Density (*)	EN 323:1993	kg/m <sup>3</sup>	640	600	600	600	600	600
Internal Bond	EN 319:1993	N/mm <sup>2</sup>	0,55	0,55	0,50	0,50	0,45	0,45
Thickness Swelling 24h	EN 317:1993	%	18	15	13	11	10	10
Bending Strength	EN 310:1993	N/mm <sup>2</sup>	20	20	18	17	15	15
Modulus of Elasticity	EN 310:1993	N/mm <sup>2</sup>	1700	1700	1600	1500	1400	1200
Formaldehyde emission	EN 717-1:2004	ppm	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05
Reaction to fire	EN 13501-1:2018	Euroclass	CWFT	CWFT	CWFT	CWFT	CWFT	CWFT
Moisture Content	EN 322:1993	%	7+/-3	7+/-3	7+/-3	7+/-3	7+/-3	7+/-3

### TOLERANCE ON NOMINAL DIMENSIONS

PROPERTIES	TEST METHOD	UNITS	THICKNESSES mm					
			8-9	>9-12	>12-19	>19-30	>30-45	>45-70
Thicknesses	EN 324-1:1993	mm	+/- 0,20	+/- 0,20	+/- 0,20	+/- 0,30	+/- 0,30	+/- 0,30
Length & Width	EN 324-1:1993	mm	+/- 2 mm/m, máx +/- 5 mm.					
Squareness	EN 324-2:1993	mm/m	+/- 2	+/- 2	+/- 2	+/- 2	+/- 2	+/- 2
Edge Straightness	EN 324-2:1993	mm/m	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5

(\*) Values to be considered as a rough guide only.

These physical-mechanical values comply with the values established in European standard EN 622-5:2009, Table 7. - Requirements for light MDF boards for use in dry conditions (Type L-MDF).

CWFT: Reaction to fire classification without the need of testing, according to European Commission Decision 2007/348/EC.

Product with very low formaldehyde emission ≤ 0.05 ppm (≤ 0.062 mg/m<sup>3</sup>) measured under European Standard EN 717-1:2004 that complies with the specifications of Class E1 defined in the EN 622-1:2003 European Standard.

Product certified to US EPA TSCA Title VI and California Code of Regulation 17 ATCM 93120, Phase 2.

Reports and certificates relating to this product are available upon request.

Wood used by Finsa in the production of fibreboards (MDF) is a mixture primarily of pine and eucalyptus. Particleboard production also uses a mixture primarily of pine and eucalyptus, with the addition of recycled wood from diverse species. All wood is obtained in accordance with PEFC and FSC chain of custody requirements, and in compliance with EUTR/EUDR regulations.

It is the duty and responsibility of the end user to evaluate, in accordance with relevant local health and safety regulations, all risks presented to any persons involved in processing/transforming/handling the materials. A detailed plan of procedure and necessary checks must be in place to ensure preventive measures are appropriately enforced to minimise all risk; eg. manual handling, dust extraction if cutting/sanding/machining, use of PPE, etc.